

95mm Industrial Insulated Roller Doors



Magrol

- Designed for both industrial and domestic use.
- Very strong yet light at just 11.3kg per sq mtr.
- Laminated anti-scratch coating for extended lifespan.
- Also suitable for large domestic applications.



Insulated Industrial Roller Door

Magroll[™] 95mm Industrial Insulated Doors are the first one piece industrial lath to be produced in Ireland and the UK. Every aspect of this product has been carefully designed from the choice of material to the unique shape of the profile. Below are some of the advantages of choosing our superior product.

- Use of PVC laminate coated steel ensures long lifespan and superior anti-scratch/wear properties.
- With a one piece lath the PU insulation is bonded to the outer skins ensuring a very strong lath.
- The design of our lath ensures that the profile rolls into a much smaller roll than other two piece laths, which is good news for applications where space is limited.
- We have available an extruded bottom slat with rubber extruded profile to seal the door to floor.

- A unique extruded aluminium profile for attaching the top lath to the barrel is of great benefit, it allows a bolt to be welded to tube and the extruded profile conceals the head of bolt to avoid damaging the laths when rolling around the tube.
- 90mm side guides are also produced by ourselves which have holes pre-punched for fitting and two PVC brush carriers are pushed onto the profile to ensure a very quiet operation.





All doors individually matched to customer specific requirements for colour and size.





Multiple Industrial Installation





Image: Constrained state Image: Constate Image: Constate</t





Dock Leveller Installation

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Magroll 90mm Guide

- 83 x 90mm roll formed guide rail. Manufactured from 2.5mm galvanised steel.
- Unique pre-punched guide rail offers easy fitting.
- Slotted holes allow for adjustment during installation and guide will be cut in 500mm increments from 2500mm - 8000mm.
- Guides can be cut to specific lengths without holes as per customer request.
- Snap-on PVC brush carrier with fixed mohair on both sides reduces heat loss and ensures quiet operation.
- The Magroll 90mm guide system can be used with or without wind locks.



Top Hanger

- Unique top hanger (Barrel Lath) suitable for 127mm or 139mm barrel or greater (5" or 5.5" inches).
- Recessed hanger design conceals 10mm nut and bolt fixing.
- Hanger profile protects lath during operation.
- Supplied at 360mm with an 11mm pre-drilled hole.

Bottom Rail

- Aluminum extruded bottom rail with weather seal.
- Special air cushion rubber strip ensures solid seal from door to door.
- Solid design provides increased level of security.





Bottom Rail with Safe Edge



Windows

- Dimensions 170mm x 45mm.
- Windows may be placed across the lath at standard 230mm or 350mm centres.
- Can be strategically placed if desired at customers request.

Wind Locks

- Wind locks held in position by 4 rivets.
- Factory fitted in pairs.





End Locks

- Easy to install tap in end locks.
- End locks are supplied in right and left hand pairs.





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The below chart is calculated as follows

(A) Opening Height of Door.(B) Dimension from centre of barrel to fixing surface Tube size used in this calculation is 139.7mm.

> A 2500mm 3000mm 3500mm 4000mm 4500mm 5000mm 5500mm 6000mm

B 180mm 200mm 210mm 230mm 230mm 230mm 250mm



Acoustic Test

The sound reduction capability of the roller door has been tested and found to produce a level difference of 22dB inclusive of flanking effects at the test location.

Air Permeability

Measured at 1.95 m3.h-1.m-2 @50Pa.

Wind Test

Tested to category 5 wind load.

Thermal Test

Thermally tested assembled curtain to 3.3 W/m2k.

Magroll

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